

**ABSTRACT**

A blow head mechanism for and I.S. machine  
wherein the blow head has a final blow tube. The  
final blow tube is supported for vertical  
displacement between an up position where the open  
end of the final blow tube is proximate the top of a  
blown parison and a down position where the open end  
of the final blow tube is proximate the bottom of a  
blown parison. The final blow tube is oscillated a  
plurality of times during the time when the blow  
head is "on".

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